

ASAP

Dart Aerospace Ltd.

Date: Tuesday, 28/08/2007 3:02:12 PM  
User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 34029  
Estimate Number : 12630  
P.O. Number : *N/A*  
This Issue : 28/08/2007 S.O. No. : *N/A*  
Prsht Rev. : NC  
First Issue : 16/08/2007 Type : MACHINED PARTS  
Previous Run : 30185  
Written By : \_\_\_\_\_  
Checked & Approved By : *[Signature]*  
Comment : Est Rev A New Issue 07-01-05 JLM

Drawing Name : UNION  
Part Number : D2127251093  
Drawing Number : D212-725-1 PG33 REV B  
Project Number : N/A  
Drawing Revision : B  
Material : *N/A*  
Due Date : 31/08/2007

Qty: *6* Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303H1000 Inventory



Comment: Qty.: 0.2625 f(s)/Unit Total : 1.5750 f(s)

303 1.00" HEX BAR

Batch: *M18153*

*DSP 07/08/29*

2.0 HARDINGE

HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO Fa662 & DWG D212-725-1,

FOLIO REV:

DWG REV: *B*

2-DEBURR AS REQUIRED

*DSP 07/08/29*

*20 01/08/30*

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*20 01/08/30*

*(17)*

4.0 QC8

SECOND CHECK



Comment: SECOND CHECK

*L.F 07/08/30*

*(17)*

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*[Signature] 07/08/30 (17)*

Date: Tuesday, 28/08/2007 3:02:12 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UNION

Job Number: 34029

Part Number: D2127251093

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



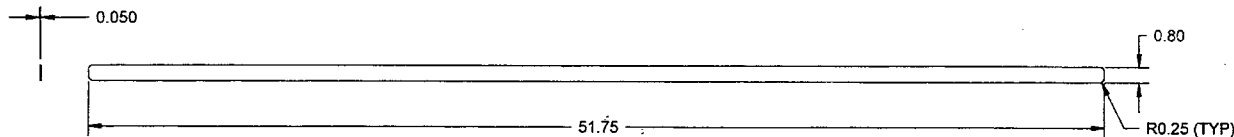
Comment: FINAL INSPECTION/W/O RELEASE

(17)  
D2127251093

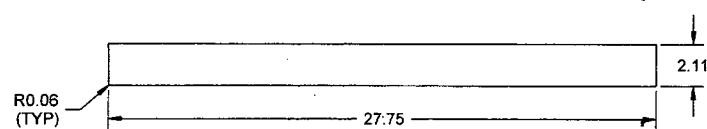
Job Completion



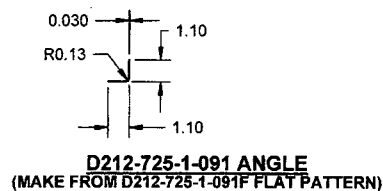
6.07/08/31



**D212-725-1-089 STRAP**

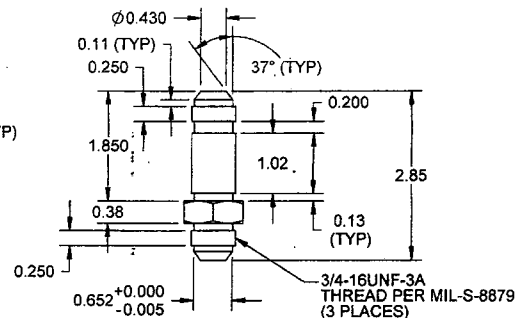


**D212-725-1-091F FLAT PATTERN**



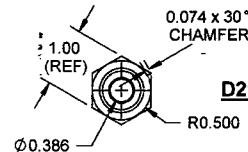
**D212-725-1-091 ANGLE**

(MAKE FROM D212-725-1-091F FLAT PATTERN)



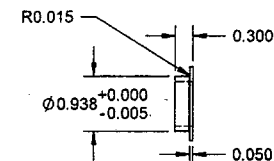
**D212-725-1-093 UNION**

(SCALE 1:3)



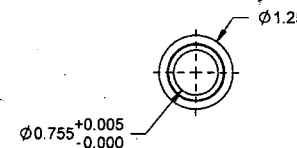
**D212-725-1-105 BUSHING**

(SCALE 1:3)



**D212-725-1-105 BUSHING**

(SCALE 1:3)



**D212-725-1-105 BUSHING**

(SCALE 1:3)

**D212-725-1-089 NOTES:**

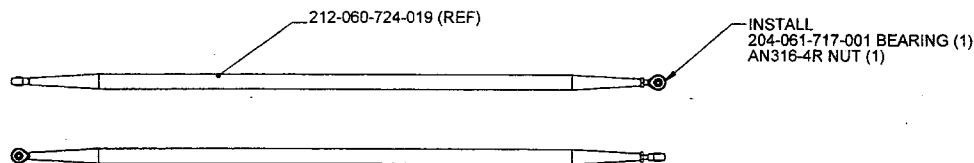
1) MATERIAL: AISI 304/316 STAINLESS STEEL 0.050 (18 GAUGE) SHEET, PER MIL-S-5019 (REF. DART SPEC. M304S18GA)

**D212-725-1-091 NOTES:**

2) MATERIAL: AISI 304/316 STAINLESS STEEL 0.030 (22 GAUGE) SHEET, PER MIL-S-5019 (REF. DART SPEC. M304S22GA)

**GENERAL NOTES:**

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER



**D212-725-1-919 ROD ASSEMBLY**

(MADE FROM 212-060-724-019)

**D212-725-1-919 NOTES:**

- 1) MATERIAL: MADE FROM 212-060-724-019 TUBE ASSEMBLY
- 2) FINISH: NONE
- 3) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

**D212-725-1-105 BUSHING:**

1) MATERIAL: AISI 303/304/316 STAINLESS STEEL ROUND BAR (REF. DART SPEC. M303R)

**D212-725-1-093 UNION:**

2) MATERIAL: AISI 303 STAINLESS STEEL HEX BAR (REF. DART SPEC. M303H)

**GENERAL NOTES:**

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

B	07.05.11	D212-725-1-919 WAS D212-725-1-921
A	06.12.08	NEW ISSUE
DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b>
DC	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
DS		<b>D212-725-1</b>
DATE	07.05.11	TITLE
		<b>212S DETAIL PARTS</b>
		SCALE
		1:6

COPYRIGHT © 2006 BY DART AEROSPACE LTD.  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

WLO 34029

